# **Metalfab, Inc.**

BETTER BY DESIGN

## Convey-All<sup>™</sup>/VTC Vibratory Tube Conveyor

**Metalfab Convey-All/VTC Vibratory Tube Conveyors** provide a way to convey high rates of difficult flowing or friable dry solids materials. Conveyors are available in 4 to 10 ft. lengths and nominally convey up to 400 cu. ft./hr. Engineered with only two moving parts-vibrators and isolators, the conveyors are economical to use, easy to clean, and simple to maintain with virtually no process downtime.

### Features/Benefits

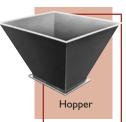
- ▲ Rugged, Flexible Design provides long life and versatility to accommodate other Metalfab upstream and downstream equipment such as bin activators, bulk bag unloaders, Posibins<sup>™</sup>, feeders, and hoppers
- Clamp-On Vibrating Tube can be easily removed or replaced for use with other materials
- ▲ Only Two Moving Parts make the conveyor economical to operate and easy to maintain with virtually no process downtime
- Choice of Top or Bottom Mounted Conveyor and/or Drive provides maximum installation flexibility
- ▲ Four Point Suspension System isolates energy to the conveyor resulting in high conveying rates with low power consumption
- Easily Accessible Cleanout Ports provide quick and easy cleanout of the conveyor
- Quiet Dust-Free Operation meets OSHA decibel requirements and minimizes housekeeping
- Optional SS Wetted Part Sanitary and Pressurized Designs allow flexibility to meet a wide range of applications

#### **Operating Characteristics**

- A Handles powders, pellets, flakes, and other dry solids
- ▲ Nine models in 4 to 10 ft. lengths
- ▲ 6" to 10" diameter tubes convey from 110 to 400 cu. ft./hr.
- A Ruggedly built for continuous, long-lasting operation







Shown with Optional Stand

Posibin<sup>™</sup>

Bulk Bag Unloader

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4 Isolators

## Construction

**Standard Units:** All metal contact parts are 304 stainless steel with 2B mill type finish.

Sanitary Units: All metal contact parts are 304 stainless steel with #4 polish on contact surfaces and Heliarc welds that are crack and crevice free. Epoxy painted exterior carbon steel parts.

Vibrator Motors/Isolators: Two TENV, 230/460V, 3 phase vibrator motors (below mounted vibrator standard; top mounted vibrators available at no extra charge). Four elastomer isolators to isolate energy to conveyor for high conveying rates at low energy consumption.

**Available Options:** End plate hand nuts; 1/4, 1/3 and 1/2 HP explosion-proof vibrator motors; bolted and gasketed access panel on top of tube; clear plastic end caps; conveyor tube extensions; high temperature items (isolators, spacers for vibrator motors. inlet/

outlet sleeves). Consult factory for details.

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Dimensions																
Model	Convey Rate Max. (cu.ft./hr.)	HP	A	В	C	D	E	F	G	Н	I	J	K	L	М	N
VTC-6-48	110	1/4	59	48	23-9/16	6-5/16	9	31-1/2	3/4	6-5/8 OD	6-5/16	6-5/8	11-15/16	18	16	14
VTC-6-60	110	1/4	71	60	23-9/16	6-5/16	15	31-1/2	3/4	6-5/8 OD	6-5/16	6-5/8	11-15/16	18	16	14
VTC-6-72	110	1/4	83	72	23-9/16	6-5/16	21	31-1/2	3/4	6-5/8 OD	6-5/16	6-5/8	11-15/16	18	16	14
VTC-8-72	175	1/3	85.50	72	29-9/16	8-5/16	14-1/4	52-1/2	1-1/4	8.62 OD	8-5/16	8.63	16.37	21	18	16
VTC-8-84	175	1/3	97.50	84	29-9/16	8-5/16	20-1/4	52-1/2	1-1/4	8.62 OD	8-5/16	8.63	16.37	21	18	16
VTC-8-96	175	1/3	109.50	96	29-9/16	8-5/16	26-1/4	52-1/2	1-1/4	8.62 OD	8-5/16	8.63	16.37	21	18	16
/TC-10-96	400	1/2	113.50	96	34.71	10	16-3/4	75-1/2	1-1/4	10.75 OD	10	10.75	18-3/8	24	20	19
TC-10-108	400	1/2	125.50	108	34.71	10	22-3/4	75-1/2	1-1/4	10.75 OD	10	10.75	18-3/8	24	20	19
TC-10-120	400	1/2	137.50	120	34.71	10	28-3/4	75-1/2	1-1/4	10.75 OD	10	10.75	18-3/8	24	20	19

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Dimensions in inches.

For more information or a FREE test using your materials, call toll free: I-800/764-2999, Fax: 973/764-0272, e-mail: metalfab@metalfabinc.com or visit:

#### www.metalfabinc.com

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2 Vibrator Motors

Dry Solids Processing Made Better by Design

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