riMetalfab, Inc.

# Convey-All"'/VTC Vibratory Tube Conveyor 

Metalfab Convey-AII/VTC Vibratory Tube Conveyors provide a way to convey high rates of difficult flowing or friable dry solids materials. Conveyors are available in 4 to 10 ft . lengths and nominally convey up to 400 cu . ft./hr. Engineered with only two moving parts-vibrators and isolators, the conveyors are economical to use, easy to clean, and simple to maintain with virtually no process downtime.

## Features/Benefits

- Rugged, Flexible Design provides long life and versatility to accommodate other Metalfab upstream and downstream equipment such as bin activators, bulk bag unloaders, Posibins" ${ }^{\text {"", }}$, feeders, and hoppers
- Clamp-On Vibrating Tube can be easily removed or replaced for use with other materials
A Only Two Moving Parts make the conveyor economical to operate and easy to maintain with virtually no process downtime
- Choice of Top or Bottom Mounted Conveyor and/or Drive provides maximum installation flexibility
A Four Point Suspension System isolates energy to the conveyor resulting in high conveying rates with low power consumption
- Easily Accessible Cleanout Ports provide quick and easy cleanout of the conveyor
© Quiet Dust-Free Operation meets OSHA decibel requirements and minimizes housekeeping
- Optional SS Wetted Part Sanitary and Pressurized Designs allow flexibility to meet a wide range of applications


## Operating Characteristics

A Handles powders, pellets, flakes, and other dry solids
A Nine models in 4 to 10 ft . lengths
A 6 " to $10^{\prime \prime}$ diameter tubes convey from 110 to 400 cu . ft./hr.

- Ruggedly built for continuous, long-lasting operation



## S PE C I F I C A T I O N S

## Construction

Standard Units: All metal contact parts are 304 stainless steel with 2B mill type finish.
Sanitary Units: All metal contact parts are 304 stainless steel with \#4 polish on contact surfaces and Heliarc welds that are crack and crevice free. Epoxy painted exterior carbon steel parts.
Vibrator Motors/Isolators: Two TENV, 230/460V, 3 phase vibrator motors (below mounted vibrator standard; top mounted vibrators available at no extra charge). Four elastomer isolators to isolate energy to conveyor for high conveying rates at low energy consumption.
Available Options: End plate hand nuts; I/4, I/3 and $1 / 2 \mathrm{HP}$ explosion-proof vibrator motors; bolted and gasketed access panel on top of tube; clear plastic end caps; conveyor tube extensions; high temperature items (isolators, spacers for vibrator motors, inlet/

outlet sleeves). Consult factory for details.

## Dimensions

| Model | Convey Rate Max. (cu.ft./hr.) | HP | A | B | C | D | E | F | G | H | I | J | K | L | M | N |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| VTC-6-48 | 110 | 1/4 | 59 | 48 | 23-9/16 | 6-5/16 | 9 | 31-1/2 | 3/4 | 6-5/8 OD | 6-5/16 | 6-5/8 | 11-15/16 | 18 | 16 | 14 |
| VTC-6-60 | 110 | 1/4 | 71 | 60 | 23-9/16 | 6-5/16 | 15 | 31-1/2 | 3/4 | 6-5/8 OD | 6-5/16 | 6-5/8 | 11-15/16 | 18 | 16 | 14 |
| VTC-6-72 | 110 | 1/4 | 83 | 72 | 23-9/16 | 6-5/16 | 21 | 31-1/2 | 3/4 | 6-5/8 OD | 6-5/16 | 6-5/8 | 11-15/16 | 18 | 16 | 14 |
| VTC-8-72 | 175 | 1/3 | 85.50 | 72 | 29-9/16 | 8-5/16 | 14-1/4 | 52-1/2 | 1-1/4 | 8.62 OD | 8-5/16 | 8.63 | 16.37 | 21 | 18 | 16 |
| VTC-8-84 | 175 | 1/3 | 97.50 | 84 | 29-9/16 | 8-5/16 | 20-1/4 | 52-1/2 | 1-1/4 | 8.62 OD | 8-5/16 | 8.63 | 16.37 | 21 | 18 | 16 |
| VTC-8-96 | 175 | 1/3 | 109.50 | 96 | 29-9/16 | 8-5/16 | 26-1/4 | 52-1/2 | 1-1/4 | 8.62 OD | 8-5/16 | 8.63 | 16.37 | 21 | 18 | 16 |
| VTC-10-96 | 400 | 1/2 | 113.50 | 96 | 34.71 | 10 | 16-3/4 | 75-1/2 | 1-1/4 | 10.75 OD | 10 | 10.75 | 18-3/8 | 24 | 20 | 19 |
| VTC-10-108 | 400 | 1/2 | 125.50 | 108 | 34.71 | 10 | 22-3/4 | 75-1/2 | 1-1/4 | 10.75 OD | 10 | 10.75 | 18-3/8 | 24 | 20 | 19 |
| VTC-10-120 | 400 | 1/2 | 137.50 | 120 | 34.71 | 10 | 28-3/4 | 75-1/2 | 1-1/4 | 10.75 OD | 10 | 10.75 | 18-3/8 | 24 | 20 | 19 |

Dimensions in inches.

For more information or a FREE test using your materials, call toll free: I-800/764-2999, Fax: 973/764-0272, e-mail: metalfab@metalfabinc.com or visit:

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